

All-Electric MINI Countryman (DATE 09/2025)	
The BMW Group is committed to sustainable principles and is therefore taking proactive measures to avoid certain chemicals in the production of our vehicles. Due to that only substances that are technically required in the product are still contained. The substances are incorporated in such a way that potential exposure to the customers is minimised, and danger for humans or the environment can be excluded as long as the vehicle and its parts are used as intended, and any repairs, servicing and maintenance are carried out following technical instructions for those activities, and industry standard good practices. Safe use of the product is described in the owner manual that is consistent with our own commitment to promote the responsible manufacturing, handling and use of our products. Our information on repair and servicing of vehicles and genuine parts also includes safe use information for service personnel. An end-of-life vehicle may only be disposed of legally in the European Union at an Authorised Treatment Facility (ATF). Vehicle parts should be disposed in accordance with locally applicable laws and local authority guidance.	
Communication of information according to Article 33 REACH	
This product is composed of articles defined under Article 3(3) of the Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH). Any supplier shall comply with the duty to communicate information on substances in articles in accordance to Article 33. This product, including any article that the product is composed of, does contain substances meeting the criteria in Article 57 and identified in accordance with Article 59(1) in a concentration above 0,1 % weight by weight (w/w). We inform that lead (CAS-Nr. 7439-92-1) is used in almost all products categories, primary as alloying element. Recycled aluminium and metals may contain lead as impurity.	
Name of substance meeting the criteria in Article 57 and identified in accordance with Article 59(1) in a concentration above 0,1 % weight by weight (Typical use according to the REACH Annex XV Dossier)	Location of article containing the substance in the product (Detailed, including optional equipment)
1,2-Dimethoxyethane, ethylene glycol dimethyl ether, EGDME (typically as process solvent and for surface treatment)	Wheels and tires (Car wheels)
6,6'-Di-tert-butyl-2,2'-methylenedi-p-cresol (typically for production of polymers and rubbers)	Body (Safety belts) Chassis (Front axle suspension) Drive Assistance (Distance warning systems) Electronic (High-voltage accumulator system, Control units, modules) Interior (Mirrors, sun visors, ashtrays, trays)
2-Methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one (typically used in coatings, paints and fillers)	Electronic (Potential equalization) Entertainment and Navigation (Radio, amplifier, CD-player, Antenna) Interior (Mirrors, sun visors, ashtrays, trays) Powertrain (Traction Unit, Electric machine individual components)
2-Methylimidazole (typically as hardener in epoxy resins and for production of adhesives)	Chassis (Output shafts, Front wheel brakes) Entertainment and Navigation (Anti-theft device) Powertrain (Traction Unit, Transmission electric drive components)
4,4'-Isopropylidenediphenol (typically for production of polymers and resins)	Entertainment and Navigation (Radio, amplifier, CD-player)
Bis(α,α-dimethylbenzyl) peroxide (typically used for production of polymers and as a processing aid and cross-linker in polymers)	Body (Air guides, Airbags) Chassis (Front wheel brakes, Rear wheel brakes) Electronic (Battery with holder, High-voltage accumulator system, Potential equalization, Inner lights) Heating and air conditioning (Heater with control, seat heating, Air conditioner) Powertrain (Coolant pump with drive, Traction Unit, Expansion tank, Transmission electric drive components) Powertrain/Chassis (Board equipment) Wheels and tires (Car wheels)
Diazene-1,2-dicarboxamide, ADCA (typically as blowing agent in plastic and rubber manufacturing)	Body (Bonnet latch, locks and fittings) Chassis (Rear axle suspension) Electronic (Plug-connection cable, clamp) Interior (Front door trim panel with armrests, Rear door trim panel with armrests)
Diboron trioxide (typically for production of borosilicate and crystal glass)	Communication (Off-hands mobile communication) Electronic (High-voltage accumulator system, High-voltage battery individual components, Potential equalization, Front lamp cluster, Rear light cluster) Entertainment and Navigation (Video and tv-sets, Airbag-releasing device) Interior (Mirrors, sun visors, ashtrays, trays) Powertrain (Coolant pump with drive)
Boric acid (typically for production of glass and ceramics and as flame retardant)	Electronic (Potential equalization, Windshield-washer unit)
Decamethylcyclotetrasiloxane (typically as feedstock for the production of silicone polymers)	Electronic (Auxiliary cable, High-voltage accumulator system) Heating and air conditioning (Air conditioner) Interior (Mirrors, sun visors, ashtrays, trays) Powertrain (Traction Unit, Control Hybrides/E-drive, Transmission electric drive components)
Dicyclohexyl phthalate (typically as plasticizer for production of polymers)	Chassis (Steering column) Electronic (Rear light cluster)
Dodecamethylcyclotetrasiloxane (typically as feedstock for the production of silicone polymers)	Body (Sealings) Electronic (Auxiliary cable, High-voltage accumulator system) Heating and air conditioning (Air conditioner) Powertrain (Coolant pump with drive, Traction Unit, Control Hybrides/E-drive, Transmission electric drive components)
Imidazolidine-2-thione (typically for production of polymers and rubbers)	Body (Bumper rear, Window mechanism with electrical control in front door, Window mechanism with electrical control in rear door) Communication (Off-hands mobile communication)
Octamethylcyclotetrasiloxane (typically as feedstock for the production of silicone polymers)	Electronic (Auxiliary cable, High-voltage accumulator system, High voltage charging electronics) Heating and air conditioning (Heater with control, seat heating) Interior (Mirrors, sun visors, ashtrays, trays) Powertrain (Coolant pump with drive)
Benzene-1,2,4-tricarboxylic acid 1,2 anhydride (typically as plasticizer for production of polymers)	Entertainment and Navigation (Loudspeaker and cover)
Triphenyl phosphate (TPP); (typically used for adhesives and sealants, coating products)	Electronic (Auxiliary cable, High voltage charging electronics) Entertainment and Navigation (Video and tv-sets) Interior (Mirrors, sun visors, ashtrays, trays)
2,2',6,6'-tetrabromo-4,4'-isopropylidenediphenol (typically as flame retardant and as additive in plastics and resins)	Drive Assistance (Adaptive cruise control, Interior camera) Electronic (High-voltage accumulator system, High-voltage battery individual components, Switch, sensor, Control units, modules) Entertainment and Navigation (Radio, amplifier, CD-player, Airbag-releasing device) Interior (Mirrors, sun visors, ashtrays, trays) Powertrain (Coolant pump with drive, Traction Unit, Control Hybrides/E-drive, Transmission electric drive components, Double clutch transmission)
Melamine (typically used in coatings, inks, resins and polymers)	Communication (Off-hands mobile communication) Electronic (High-voltage accumulator system, High-voltage battery individual components, Switch, sensor, High voltage charging electronics) Entertainment and Navigation (Video and tv-sets) Interior (Front seats) Powertrain (Control Hybrides/E-drive)
Bumetizole (typically as plasticizer for production of polymers and paints)	Body (Bumper rear, Windshield and rear window, Sealings) Chassis (Steering column) Electronic (Auxiliary cable, Plug-connection cable, clamp) Heating and air conditioning (Nozzles, flow-out organs)
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide (typically as additive in plastic applications, for adhesives, sealants, coatings and inks)	Communication (Off-hands mobile communication) Interior (Mirrors, sun visors, ashtrays, trays)
Cobalt(II) nitrate hexahydrate (typically as additive in magnets for electronic assemblies)	Electronic (Head-up Display)
2-(2H-benzotriazol-2-yl)-4-(1,1,3,3-tetramethylbutyl)phenol (typically as dispersing agent in coatings, adhesives, sealants, printing inks, fillers)	Body (External fittings) Chassis (Steering column) Communication (Off-hands mobile communication) Drive Assistance (Interior camera) Electronic (Switch, sensor, Rear light cluster, Inner lights) Entertainment and Navigation (Radio, amplifier, CD-player)
2-benzyl-2-dimethylamino-4'-morpholinobutyrophenone (typically for adhesives, sealants, coatings and inks)	Electronic (Potential equalization)
Potassium 1,1,2,2,3,3,4,4,4-nonafluorobutane-1-sulfonate (typically as flame retardant in polycarbonate)	Electronic (High voltage charging electronics)
The information provided in this document related to material and substance content represents our knowledge and belief, which may be based in whole or in part on available information provided by suppliers to us. Additional Information: Certain inorganic oxides are bound in glass or ceramic matrices that change their individual substance properties as well as their communication duties under REACH. Similar changes occur with certain precursors that are bound in polymers.	