MINI Cooper 3-Door (DATE 02/2025) The BMW Group is committed to sustainable principles and is therefore taking proactive measures to avoid certain chemicals in the production of our vehicles. Due to that only substances that are technically required in the product are still contained. The substances are incorporated in such a way that potential exposure to the customers is minimised, and danger for humans or the environment can be excluded as long as the vehicle and its parts are used as intended, and any repairs, servicing and maintenance are carried out	
following technical instructions for those activities, and industry standard good practices. Safe use of the product is described in the owner manual that is consistent with our own commitment to promote the responsible manufacturing, handling and use of our products. Our information on repair and servicing of vehicles and genuine parts also includes safe use information for service personnel. An end-of-life vehicle may only be disposed of legally in the European Union at an Authorised Treatment Facility (ATF). Vehicle parts should be disposed in accordance with locally applicable lows and local authority guidance.	
33. This product, including any article that the product is composed of, does contain substances meeting the criteria in Article 57 and identified in accordance with Article 59(1) in a concentration above 0, 1% weight by weight (w/w). We inform that lead (CAS-Nr. 7439-92-1) is used in almost all products categories, primary as alloying element. Recycled aluminum, and match may contain lead as manufactor.	
Name of substance meeting the criteria in Article 57 and identified in accordance with Article 59(1) in a concentration above 0,1 % weight by weight (Typical use according to the REACH Annex XV Dossier)	Location of article containing the substance in the product (Detailed, including optional equipment)
1,2-Dimethoxyethane, ethylene glycol dimethyl ether, EGDME (typically as process solvent and for surface treatment)	Wheels and tires (Car wheels)
6,6 ¹ -Di-tert-butyl-2,2 ¹ -methylenedi-p-cresol (typically for production of polymers and rubbers)	Body (Window mechanism with electrical control in front door, Safety belts) Chassis (Front axle suspension) Drive Assistance (Distance warning systems) Entertainment and Navigation (Anti-theft device) Interieur (Mirrors, sun visors, ashtrays, trays) Powertrain (Electronic switching or control devices, Fuel lines, Ventilation,
2-Methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one (typically used in coatings, paints and fillers)	evaporation emission control) Body (External fittings) Electronic (Cable harness) Interieur (Mirrors, sun visors, ashtrays, trays)
2-Methylimidazole (typically as hardener in epoxy resins and for	Chassis (Output shafts)
production of adhesives) 4,4'-Isopropylidenediphenol (typically for production of polymers and	Electronic (Control units, moduls)
resins) Bis(α,α-dimethylbenzyl) peroxide (typically used for production of polymers and as a processing aid and cross-linker in polymers)	Body (Air guides, Airbags) Body (Air guides, Airbags) Chassis (Front wheel brakes) E-Drive (Drive for wiper unit/headlight cleaning unit) Electronic (Windshield wipers, Inner lights) Heating and air conditioning (Heater with control, seat heating, Air conditioner) Powertrain (Vibration damper, Thermostat and engine mounted cooling lines, Supercharging contrivance with regulation) Powertrain/Chassis (Board equipment) Wheels and tires (Car wheels) Body (Bodyshell, External fittings)
Diazene-1,2-dicarboxamide, ADCA (typically as blowing agent in plastic and rubber manufacturing)	Chassis (Rear axle suspension) Entertainment and Navigation (Loudspeaker and cover) Interieur (Front door trim panel with armrests) Body (Boot lid latch, locks and fittings)
Diboron trioxide (typically for production of borosilicate and crystal glass)	Electronic (Front lamp cluster, Rear light cluster) Entertainment and Navigation (Video and tv-sets, Airbag-releasing device) Interieur (Mirrors, sun visors, ashtrays, trays) Powertrain (Electronic switching or control devices)
Boric acid (typically for production of glass and ceramics and as flame retardant)	Electronic (Windshield-washer unit)
Te carding Decamethylcyclopentasiloxane (typically as feedstock for the production of silicone polymers)	Electronic (Control units, moduls) Heating and air conditioning (Air conditioner) Interieur (Mirrors, sun visors, ashtrays, trays) Powertrain (Housing cover, Injection nozzles and tubing)
Dicyclohexyl phthalate (typically as plasticizer for production of polymers)	Chassis (Steering column)
Dodecamethylcyclohexasiloxane (typically as feedstock for the production of silicone polymers)	Electronic (Rear light cluster) Electronic (Control units, moduls) Heating and air conditioning (Air conditioner) Powertrain (Housing cover, Injection nozzles and tubing, Sensor for injection control unit (Carbon conticutor unpetitions)
Imidazolidine-2-thione (typically for production of polymers and rubbers)	control unit, Carbon canister ventilation) Communication (Off-hands mobile communication)
N,N-Dimethylacetamide (typically as process solvent in polymer	Powertrain (Carbon canister ventilation) Entertainment and Navigation (Loudspeaker and cover)
production)	Interieur (Side trim panel with armrests)
Octamethylcyclotetrasiloxane (typically as feedstock for the production of silicone polymers)	Interieur (Mirrors, sun visors, ashtrays, trays) Powertrain (Housing cover, Injection nozzles and tubing)
Benzene-1,2,4-tricarboxylic acid 1,2 anhydride (typically as plasticizer for production of polymers)	Entertainment and Navigation (Loudspeaker and cover)
Triphenyl phosphate (TPP); (typically used for adhesives and sealants, coating products)	Chassis (Anti-block system electrical components) Electronic (Cable harness) Entertainment and Navigation (Video and tv-sets) Interieur (Mirrors, sun visors, ashtrays, trays) Powertrain (Engine cooler with mounting)
Tris(4-nonylphenyl, branched and linear) phosphite, TNPP (typically for production of polymers and rubbers)	Chassis (Rear wheel brakes) Interieur (Sliding roof)
2,2',6,6'-tetrabromo-4,4'-isopropylidenediphenol (typically as flame retardant and as additive in plastics and resins)	Drive Assistance (Heading control, Interior camera) Electronic (Control units, moduls, Brake lights) Entertainment and Navigaton (Airbag-releasing device) Interieur (Mirrors, sun visors, ashtrays, trays) Powertrain (Thermostat and engine mounted cooling lines, Double clutch transmission)
Melamine (typically used in coatings, inks, resins and polymers)	Body (Loose car body components) Electronic (Cable harness, Switch, sensor) Entertainment and Navigation (Video and tv-sets) Interieur (Front seats) Powertrain (Fuel tank with filler pipe)
Bumetrizole (typically as plasticizer for production of polymers and paints)	Body (Boot lid latch, locks and fittings, Loose car body components) Chassis (Steering column) Electronic (Windshield-washer unit) Heating and air conditioning (Air conditioner) Interieur (Mirrors, sun visors, ashrays, trays) Powertrain (Housing cover)
1,3,5-Tris(oxiran-2-ylmethyl)-1,3,5-triazinane-2,4,6-trione, TGIC (typically for production of resins and coatings) Bis(4-chlorphenyl)sulfone (typically for production of polymers and	Electronic (Front lamp cluster) Powertrain (Fuel tank with filler pipe)
rubbers) Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide (typically as additive in	Interieur (Mirrors, sun visors, ashtrays, trays)
plastic applications, for adhesives, sealants, coatings and inks) Cobalt(II) nitrate hexahydrate (typically as additive in magnets for	Electronic (Head-up Display)
electronic assemblies) 2-(2H-benzotriazol-2-yl)-4-{1,1,3,3-tetramethylbutyl)phenol (typically as dispersing agent in coatings, adhesives, sealants, printing inks, fillers)	Electronic (rivad-up tospasy) Body (External fittings, Air guides) Chassis (Steering column) Communication (Off-hands mobile communication) Drive Assistance (Interior camera) Electronic (Switch, sensor, Rear light cluster, Inner lights) Interieur (Mirrors, sun visors, ashtrays, trays, Instrument panel)
2-benzyl-2-dimethylamino-4'-morpholinobutyrophenone (typically for adhesives, sealants, coatings and inks)	Electronic (Control units, moduls)
The information provided in this document related to material and substance content represents our knowledge and belief, which may be based in whole or in part on available information provided by suppliers to us.	
Additional Information: Certain in organic oxides are bound in glass or ceramic matrices that change their individual substance properties as well as their communication duties under REACH. Similar changes occur with certain precursors that are bound in polymers.	