MINI Cooper 5-Door (DATE 02/2025). The BMW Group is committed to sustainable principles and is therefore taking proactive measures to avoid certain chemicals in the production of our vehicles. Due to that only substances that are technically required in the praduct are still contained. The substances are incorporated in such a way that potential exposure to the customers is minimised, and danger for humans or the environment can be excluded as long as the which and its parts for used as intended, and any repairs, serviding and maintenance are carried out following technical instructions for those activities, and industry standard good practices. Safe use of the product is described in the owner manual that is consistent with our own commitment to promote the responsible manufacturing, handling and use of our products. Our information on repair and servicing and vehicles and genuine parts also includes soft use information for service personnel. An end-of-life which may only be disposed of legally in the European Union at a Authorised Treatment Facility (ATF). Vehicle parts should be disposed in accordance with locally applicable lows and local outhority guidance.

disposed in accordance with locally applicable laws and local outhority guidance.
Communication in formation according to Article 33 REACH
Ins product is composed or articles defined under Article 3(3) of the Regulation N 1907/2006 of the European Variantian in the Lounci concerning the Regulation of a concerning the Article 30 REACH
Ins product is composed or articles defined under Article 3(3) of the Regulation N 1907/2006 of the European Variantian in the Lounci concerning the Regulation on a substances in articles in accordance to Article 33. This product, including and the Chemical B(REACH). Any supplier shall comply with the duy to communicate information accordance with Article 59 (3) of the Regulation N and Statistician of Chemicals (REACH). Any supplier shall comply with the duy to communicate information and relative that articles of an does contain substances meeting the criteria in Article 57 and identified in accordance with Article 59 (3) of the Regulation of a does contain substances meeting the criteria in Article 57 and identified in accordance with Article 50 (1) in a concentration above 0,1 % weight by weight (w/w). We inform that lead (CAS-Nr. 7439-92-1) is used in almost all products categories, primary as alloying element. Recycled aluminum and melpix may noting lead as imanuity.

aluminum and metals may contain lead as impurity.	
Name of substance meeting the criteria in Article 57 and identified in accordance with Article 59(1) in a concentration above 0,1 % weight by weight (Typical use according to the REACH Annex XV Dossier)	Location of article containing the substance in the product (Detailed, including optional equipment)
1,2-Dimethoxyethane, ethylene glycol dimethyl ether, EGDME (typically as process solvent and for surface treatment)	Wheels and tires (Car wheels)
6,6'-Di-tert-butyl-2,2'-methylenedi-p-cresol (typically for production of polymers and rubbers)	Powertrain (Electronic switching or control devices, Fuel lines, Ventilation, evaporation emission control) Chassis (Front axle suspension) Interieur (Mirrors, sun visors, ashtrays, trays) Entertainment and Navigation (Anti-theft device) Drive Assistance (Distance warning systems) Body (Safety belts)
2-Methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one (typically used in coatings, paints and fillers)	Body (External fittings) Interieur (Mirrors, sun visors, ashtrays, trays, Front seats) Electronic (Cable harness)
2-Methylimidazole (typically as hardener in epoxy resins and for production of adhesives)	Chassis (Output shafts)
4,4'-Isopropylidenediphenol (typically for production of polymers and resins)	Electronic (Control units, moduls)
Bis(α,α-dimethylbenzyl) peroxide (typically used for production of polymers and as a processing aid and cross-linker in polymers)	Powertrain (Vibration damper, Thermostat and engine mounted cooling lines, Supercharging contrivance with regulation) Chassis (Front wheel brakes) Wheels and tires (Car wheels) Body (Air guides) Electronic (Windshield wipers, Inner lights) Heating and air conditioning (Heater with control, seat heating, Air conditioner) E-Drive (Drive for wiper unit/headlight cleaning unit) Powertrain/Chassis (Board equipment) Body (Airbags)
Diazene-1,2-dicarboxamide, ADCA (typically as blowing agent in plastic and rubber manufacturing)	Chassis (Rear axle suspension) Body (Bodyshell, Door lock, grab handles and front fittings) Interieur (Front door trim panel with armrests, Rear door trim panel with armrests) Entertainment and Navigation (Loudspeaker and cover)
Diboron trioxide (typically for production of borosilicate and crystal glass)	Powertrain (Electronic switching or control devices) Interieur (Mirrors, sun visors, ashtrays, trays) Body (Boot lid latch, locks and fittings) Electronic (Front lamp cluster, Rear light cluster) Entertainment and Navigation (Video and tv-sets, Airbag-releasing device) Communication (Off-hands mobile communication)
Boric acid (typically for production of glass and ceramics and as flame retardant)	Electronic (Windshield-washer unit)
Decamethylcyclopentasiloxane (typically as feedstock for the production of silicone polymers)	Powertrain (Housing cover, Injection nozzles and tubing) Interieur (Mirrors, sun visors, ashtrays, trays) Electronic (Control units, moduls) Heating and air conditioning (Air conditioner)
Dicyclohexyl phthalate (typically as plasticizer for production of polymers)	Chassis (Steering column) Electronic (Rear light cluster)
Dodecamethylcyclohexasiloxane (typically as feedstock for the production of silicone polymers)	Powertrain (Housing cover, Injection nozzles and tubing, Sensor for injection control unit, Carbon canister ventilation) Electronic (Control units, moduls) Heating and air conditioning (Air conditioner)
Imidazolidine-2-thione (typically for production of polymers and rubbers)	Powertrain (Carbon canister ventilation) Communication (Off-hands mobile communication)
N,N-Dimethylacetamide (typically as process solvent in polymer production)	Interieur (Side trim panel with armrests)
Octamethylcyclotetrasiloxane (typically as feedstock for the production of	Entertainment and Navigation (Loudspeaker and cover) Powertrain (Housing cover, Injection nozzles and tubing)
silicone polymers) Benzene-1,2,4-tricarboxylic acid 1,2 anhydride (typically as plasticizer for	Interieur (Mirrors, sun visors, ashtrays, trays) Entertainment and Navigation (Loudspeaker and cover)
production of polymers) Triphenyl phosphate (TPP); (typically used for adhesives and sealants, coating products)	Powertrain (Engine cooler with mounting) Chassis (Anti-block system electrical components) Interieur (Mirrors, sun visors, ashtrays, trays) Electronic (Cable harness) Entertainment and Navigation (Video and tv-sets)
Tris(4-nonylphenyl, branched and linear) phosphite, TNPP (typically for production of polymers and rubbers)	Chassis (Rear wheel brakes)
2,2',6,6'-tetrabromo-4,4'-isopropylidenediphenol (typically as flame retardant and as additive in plastics and resins)	Interieur (Sliding roof) Powertain (Thermostat and engine mounted cooling lines, Double clutch transmission) Interieur (Minors, sun visors, ashtrays, trays) Body (Window mechanism with electrical control in front door, Window mechanism with electrical control in rear door) Electronic (Control units, moduls, Brake lights) Entertainment and Navigation (Airbag-releasing device) Drive Assistance (Heading control, Interior camera)
Cobalt(II) sulphate (typically for surface treatment)	Body (Safety belts) Body (Safety belts) Powertrain (Fuel tank with filler pipe)
Melamine (typically used in coatings, inks, resins and polymers)	Body (Loose car body components) Interieur (Front seats) Electronic (Cable harness, Switch, sensor) Entertainment and Navigation (Video and tv-sets)
Bumetrizole (typically as plasticizer for production of polymers and paints)	Powertrain (Housing cover) Chassis (Steering column) Interieur (Mirrors, sun visora, ashtrays, trays) Body (Boot lid Lach, locks and fittings, Loose car body components, Coverings rocker panel/wheelhouse) Electronic (Windshield-washer unit) Heating and air conditioning (Air conditioner)
1,3,5-Tris(oxiran-2-ylmethyl)-1,3,5-triazinane-2,4,6-trione, TGIC (typically for production of resins and coatings)	Electronic (Front lamp cluster)
Bis(4-chlorphenyl)sulfone (typically for production of polymers and rubbers)	Powertrain (Fuel tank with filler pipe)
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide (typically as additive in plastic applications, for adhesives, sealants, coatings and inks)	Interieur (Mirrors, sun visors, ashtrays, trays)
Cobalt(II) nitrate hexahydrate (typically as additive in magnets for electronic assemblies)	Electronic (Head-up Display)
2-(2H-benzotriazol-2-yl)-4-(1,1,3,3-tetramethylbutyl)phenol (typically as dispersing agent in coatings, adhesives, sealants, printing inks, fillers)	Chassis (Steering column) Body (External fittings) Interieur (Mirrors, sun visors, ashtrays, trays, Instrument panel) Body (Air guides) Electronic (Switch, senor, Rear light cluster, Inner lights) Drive Assistance (Interior camera) Communication (Off-hands mobile communication)
2-benzyl-2-dimethylamino-4'-morpholinobutyrophenone (typically for adhesives, sealants, coatings and inks)	Electronic (Control units, moduls)
The information provided in this document related to material and substance content represents our knowledge and belef, which may be based in whole or in part on available information provided by suppliers to us. Additional information: Certain inorganic oxides are bound in glass or ceramic matrices that change their individual substance properties as well as their communication duties under REACH. Similar changes occur with certain precursors that are bound in polymers.	